



iXTUR MAP-6 PNEUMATIC MAGNET OPERATION MANUAL



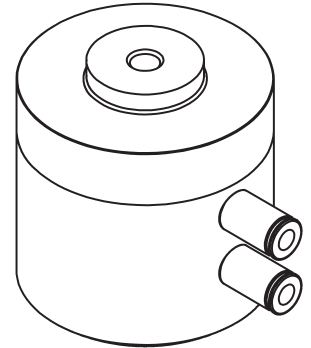
TOLL FREE: 888.582.0822

INTRODUCTION

MAP-6 is a pneumatic magnet meant for attaching ferromagnetic parts in lifting, work holding or automation applications. The magnet's state, attached or detached, can be changed pneumatically. MAP-6 pneumatic magnet doesn't need compressed air to keep its state. Air pressure is needed only to change the state from attached to detached or vice versa.

WARNINGS

- Please read this manual carefully before deployment to ensure safe use of the device.
- This device includes a source of magnetic field. A fluctuating magnetic field is produced during the use in the proximity of the device.
- This device produces a magnetic field that may interfere with medical devices such as metallic implants or cardiac pacemakers. Do not use this device and keep out of close proximity unless you have approval from the manufacturer of the medical device or from your physician.
- Do not disassemble or replace the device parts. Only pneumatic connectors are user changeable.
- The device must not be used for lifting or transporting people.
- Always pay special attention to the factors that may decrease the holding force of the magnet.
- The permitted holding force must not be exceeded.
- Do not operate a damaged or malfunctioning device.
- The designer and manufacturer of other systems should always ensure that systems



HOLDING FORCE

Holding force and rated lifting capacity of MAP-6 can only be applied when the forces are perpendicular to the magnet's gripping surface.

Three factors affect magnet's holding force:

- Material properties
- Thickness of the load
- Distance between gripping surface and attached load (airgap)

Holding force and lifting capacity of MAP-6 pneumatic magnet are rated with steel EN S235. Most other steel materials produce lower holding force. Also hardened steel produces lower holding force.

Material's capacity to conduct magnetic field depends on its thickness. A thinner material has weaker capacity compared to a thicker material. Increasing material thickness increases the material's capability to conduct magnetic field until a magnet specific maximum value is reached. See figure 2: MAP-6 holding force in proportion to material thickness.

Any material that separates the magnet's gripping surface from the surface of the load reduces the total magnetic holding force. Reduction can be caused by non-magnetic materials or by materials with weak magnetic qualities, such as, zinc or paint or similar coating, rust, frost or air. The distance between the surfaces caused by materials above is commonly called as airgap. Surfaces must be clean and the airgap zero to achieve maximum holding force. The load surface must also be flat and it must occupy the gripping surface of the device completely. See figure 3: MAP-6 holding force in proportion to airgap.

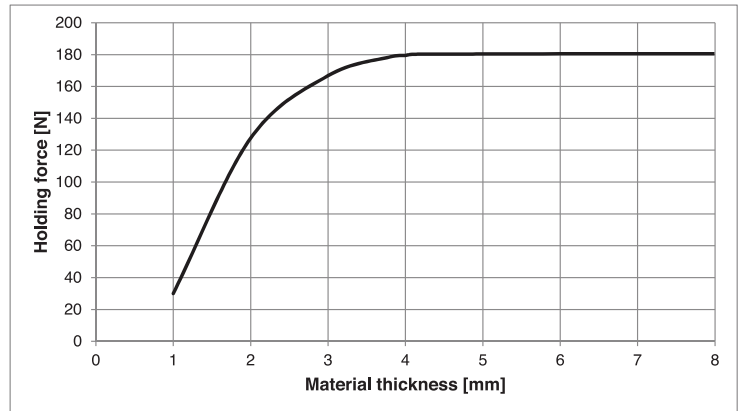


Figure 2. MAP-6 holding force in proportion to material thickness

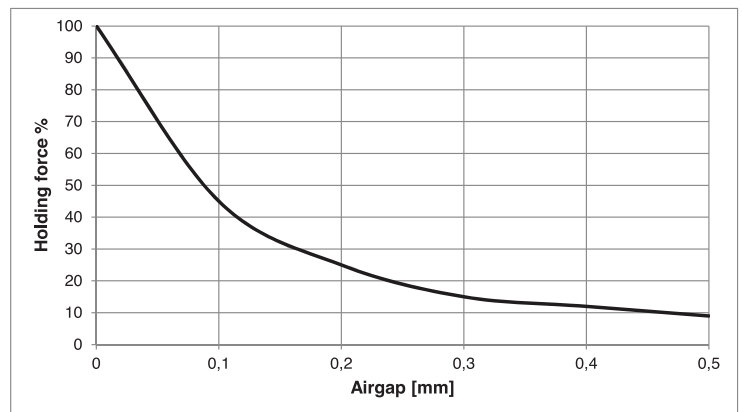
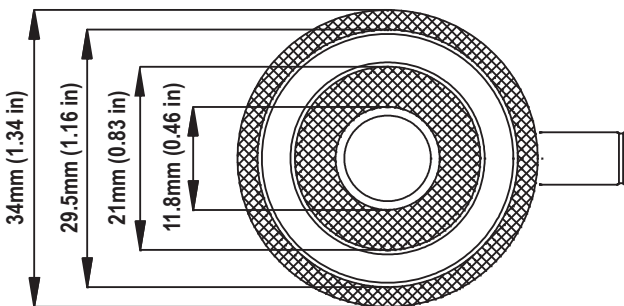


Figure 3. MAP-6 holding force in proportion to airgap

HOLDING FORCE cont.

- Holding force of 177 N is determined with steel EN S235 with material thickness 4.0 mm (0.16 in). Most other magnetic materials result in lower holding force.
- When lifting a piece from a stack, note that also the piece below the lifted piece can be attached to the magnet.
- The forces caused by acceleration must be considered. For example, sudden moves cause stronger forces than slow and smooth moves.
- Before magnet attachment, both the magnet's gripping surface and the load material surface must be cleaned of foreign materials to minimize the airgap that reduces the holding force.
- Due to residual magnetism, the magnet's lifting surface may contain minor magnetic particles or pieces which reduce the holding force.
- The load material surface may bend, which produces an airgap and reduces the holding force. Especially thin materials may cause this effect.

TECHNICAL SPECIFICATIONS

Dimensions:

- Height: 35.0 mm (1.38")
- Diameter: 35.0 mm (1.38")
- Weight: 0.19 kg (0.42 lb)

Capacity:

- Holding force: minimum 177 N (S235 S ≥ 4 mm) (39 lb)
- Rated lifting capacity with safety factor 3: 6.0 kg (S235 S ≥ 4 mm) (131 lb)
- Residual holding force: maximum 0.3 N (0.07 lb)

Environmental conditions:

- Operating temperature: 0 °C (32 °F) ... +50 °C (122 °F)
- Storage temperature: -20 °C (-4 °F) ... +50 °C (122 °F)
- Humidity: 0 % ... 90 %
- IP67 (The product is protected from dust and temporary immersion up to 1 m (3.28 ft))

Requirements for compressed air:

- Recommended pressure: 6.0 bar (87 PSI)
- Functional range: 5.0 ... 8.0 bar (72-116 PSI)
- Water separating
- Particle filtering ≤ 5µm
- Air lubricating

Information related to medical implants:

- Safety distance for a person with active implanted device is 50 cm (19.7 in) of air or other non-magnetic material. The distance is measured from the magnet or magnetic material attached to it.

- o Maximum static magnetic field of MAP-6 is 200 mT on the gripping surface.
- o Interference with active implanted devices, e.g. cardiac pacemakers – Action level for exposure to static magnetic fields is 0,5 mT [Directive 2013/35/EC].

INSTALLATION AND USE

MAP-6 pneumatic magnet has to be installed using an M5 screw according to Figure 6. The pneumatic connections have to be made using 3.0 mm (0.11 in) tube.

When the air pressure in the upper pneumatic connection is at least 5.0 bar higher than in the lower connection, the magnet is set ON (attach the metal). When the air pressure in the lower pneumatic connection is at least 5.0 bar higher than in the upper connection, the magnet is set OFF (detach the metal). The same pressure in both air hose contacts or no pressure at all keeps the magnet's current state.

MAINTENANCE AND INSPECTIONS

MAP-6 pneumatic magnet itself is maintenance free. If MAP-6 pneumatic magnet has been dropped down or it has been exposed to some other impact, it must be inspected for any damages before continuing its use. Do not use the device if you find any damages or malfunctions!

WARRANTY

The product has a 12 months warranty from the date of delivery. The warranty covers material and manufacturing defects. Warranty does not cover defects caused by a misuse of the product against the instructions and regulations in this manual. The warranty does not cover normal wear and tear.

PATENT PENDING

Several patent applications are pending related to MAP-6 and Ixtur pneumatic magnet technology.

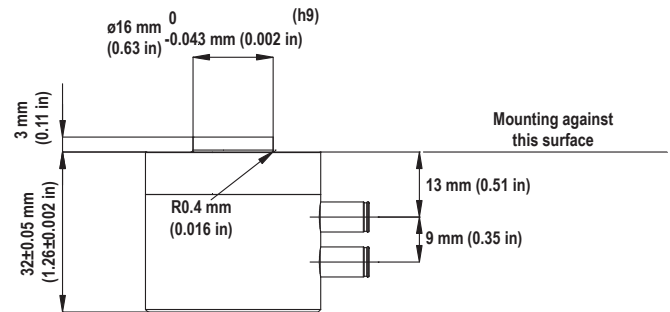
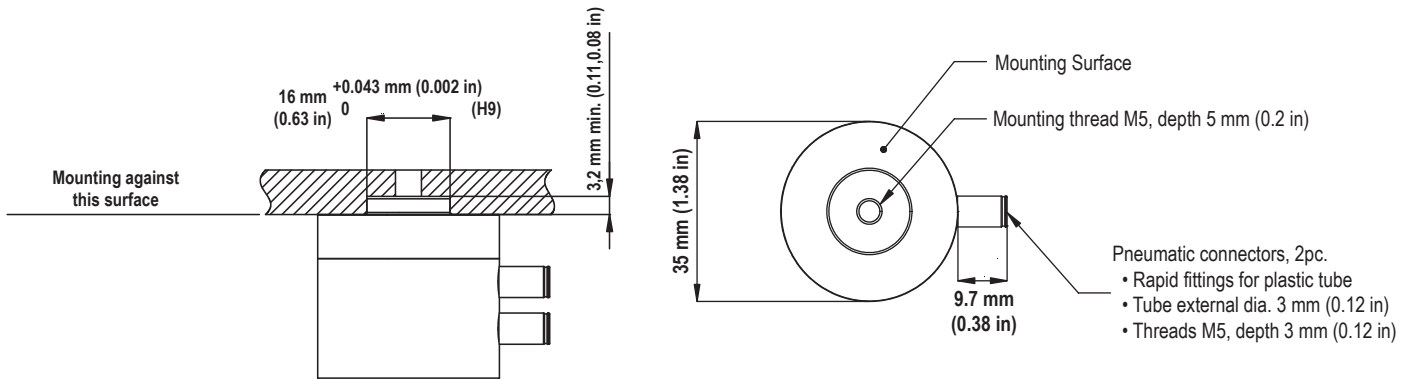


Figure 4. Mounting dimensions of MAP-6



DECLARATION OF INCORPORATION OF PARTLY COMPLETED MACHINERY: Directive 2006/42/EC

We hereby declare that this partly completed machinery, Pneumatic Magnet MAP-6, complies with the essential requirements of the Directive 2006/42/EC on Machinery and the following harmonized standards have been applied and fulfilled: EN ISO 12100:2010, ISO/TR 14121-2:2007, EN 13155:2003+A2:2009 - The technical documents of partly completed machinery is compiled in accordance with section B of Annex VII of Directive 2006/42/EC, that can be transmit, in response to a reasoned request by the national authorities. Partly completed machinery must not be put into service until the final machinery into which it is to be incorporated has been declared in conformity with the provisions of the Directive 2006/42/CE on Machinery.

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