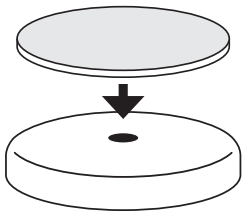
ADHESIVE APPLICATION INSTRUCTIONS FOR OPTIMAL PERFORMANCE

1. Apply adhesive tape at temperatures above 50°F (10°C). May be applied at temperature as low as 32°F (0°C). Allow for longer bond time when applying at lower than recommended temperatures.
2. Clean the surfaces of the cup magnet and the other object where adhesive tape will be applied.
3. Remove paper on one side of double-sided tape and press the exposed adhesive side down onto the cup magnet as shown using at least 15psi of pressure. Allow a minimum of 20 minutes for adhesive to bond to magnetic cup before applying the other side of the adhesive tape to the final object.
4. All adhesive to bond for 24 hrs prior to use.
   Bond times/strength: 20min/50%, 60min/75%, 24hrs/90+%



900292 (08/17)

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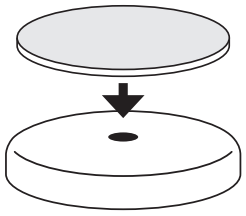

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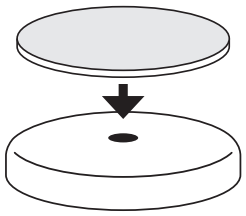

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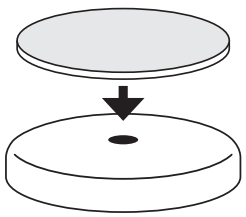

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